

Holonomic Drive Autonomous Surface Vehicle

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Ragin' Cajuns

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Abstract

The boat entered for the RoboBoat Competition by the University of Louisiana at Lafayette team implements creative methods and effective tactics to achieve the set goals in each challenge. An important feature of this boat is its ability to move with holonomic motion. The thrusters are placed in an X-configuration, allowing it to have pure sway and yaw motion. With the X-configuration of the thrusters and the hull made of a Styrofoam core and fiberglass outer layers, the boat's robust nature and maneuverability will provide the capability to perform well in the 2019 RoboBoat Competition.

Competition Strategy

The overall goal of the Ragin' Cajuns RoboBoat Team was to keep the main functionality of the Autonomous Surface Craft simplistic and efficient. As a result, maneuverability and weight were driving factors in the boat's design. Likewise, due to this being the first time the University of Louisiana at Lafayette has participated in RoboNation's RoboBoat Competition, physical design and fabrication of the boat

were prioritized over other aspects of the vehicle.

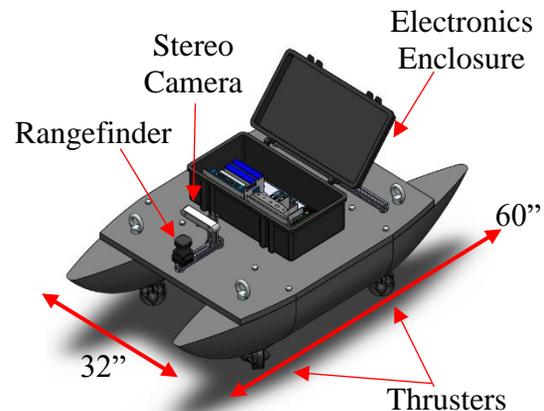


Figure 1: Final ASV Design

A CAD rendering of the entry is shown in Figure 1. It shows many of the features of the design, such as the thrusters, rangefinder, stereo camera, and the enclosure. With the focus of the design project being on the shape of the hull and the propulsion configuration for high maneuverability, some challenges in the RoboBoat Competition will be more important for the team as compared to others. A unique point of this project is the absence of an Unmanned Aerial Vehicle (UAV). The boat's participation in the Raise the Flag challenge was sacrificed to focus on essential

features of the boat, such as its mobility. The Speed, Docking, and Find the Path challenges are prioritized as a result.

Thrust manipulation for surge, sway, and yaw will be the main focuses in navigating through the obstacles of each challenge. Pure surge, sway, and yaw movement will be utilized in the boat's navigation. Through experimentation, this is possible and will provide an advantage to the Ragin' Cajuns RoboBoat team.

Design Creativity

To maximize the maneuverability of the boat, the propulsion system has four thrusters in an X-configuration, as shown in Figure 2. This allows the boat to move with holonomic motion. If the desired direction of the design is in the positive sway direction, because all the thrusters positioned with the same angle magnitude, the positive and negative surge thrust counter-act allowing for movement only in the positive sway direction. The thrusters are also adjustable, allowing varying proportions to surge, sway, and yaw. With this desired motion, the stability and multi-directional operation were the main factors in deciding the hull shape, in addition to keeping a simplistic method of manufacture.

The boat was designed as a catamaran, as shown in Figure 3, with two double-ended

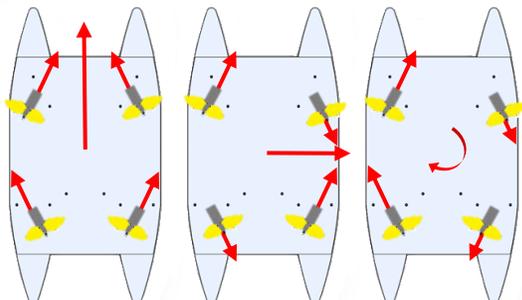


Figure 2: Diagram of Thrusters in X-Configuration

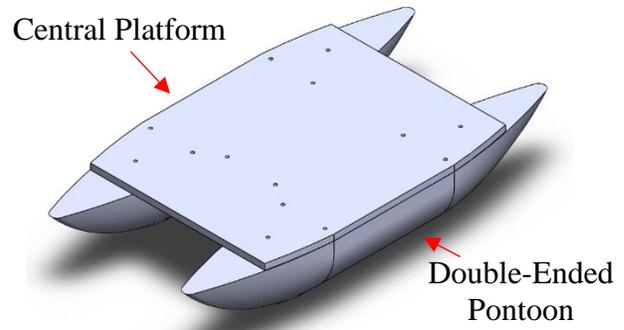


Figure 3: Catamaran/Hull Design

pontoons with slightly sharp cutwaters to allow for better surge, sway, and yaw movements. The pontoons are connected by the central platform, where the electronics enclosure is located. The pontoons were shaped to mimic standard hull coefficients used in the commercial boating industry.

The boat was designed to be easily manufactured, while also having a high buoyancy and having high maneuverability. Table 1 shows the standard hull coefficients of commercial boats compared to the hull coefficients of this boat [1]. The prismatic, midship, and water plane coefficients describe how well a boat cuts through water, how rounded the bottom is, and the ratio of the area of the water-plane to the area of the circumscribing rectangle, respectively.

Table 1: Hull Coefficient Analysis

| Calculated Hull Coefficients | |
|------------------------------|----------|
| Parameter | Equation |
| Prismatic Coefficient | 0.721 |
| Midship Coefficient | 0.659 |
| Water plane Coefficient | 0.807 |
| Standard Hull Coefficients | |
| Parameter | Equation |
| Prismatic Coefficient | 0.590 |
| Midship Coefficient | 0.785 |
| Water plane Coefficient | 0.710 |

Table 2: Buoyancy Analysis

| Buoyancy | |
|---------------------------------------------------|-------|
| Parameter | Value |
| Weight of Boat (lbs) | 55.6 |
| Total Volume of Submerged Hull (ft ³) | 0.892 |
| Volume of Submerged Pontoon (ft ³) | 0.446 |

Table 2 shows the buoyancy analysis of the boat. To find the buoyancy the weight and submerged volume of each pontoon were calculated to account for how deep the boat will be in the water. The boat will have less than a cubic foot of total material in the water, allowing for more weight to be added to the boat if needed.

In consideration of simplicity and buoyancy, the boat was formed from a Styrofoam core and multiple layers of fiberglass cloth combined with various epoxies. Figure 4 shows pieces of the pontoon as foam cutouts. The foam core was shaped from 1-inch thick foam planes, which were glued and sanded to match the desired curvatures. The layering process of the fiberglass and epoxy is shown in Figure 5. The layering process consists of two layers of fiberglass and epoxy for the strength, a layer fairing compound to smooth and level the fiberglass and epoxy, and a coat of spray paint for aesthetics.

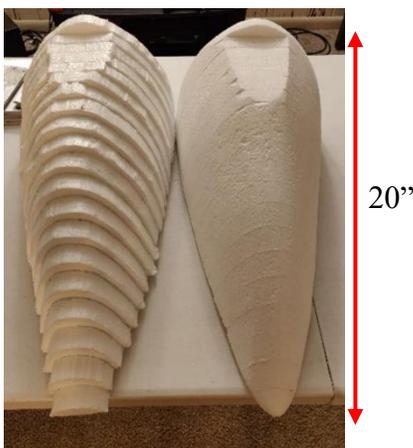


Figure 4: Pontoon Foam Cutouts

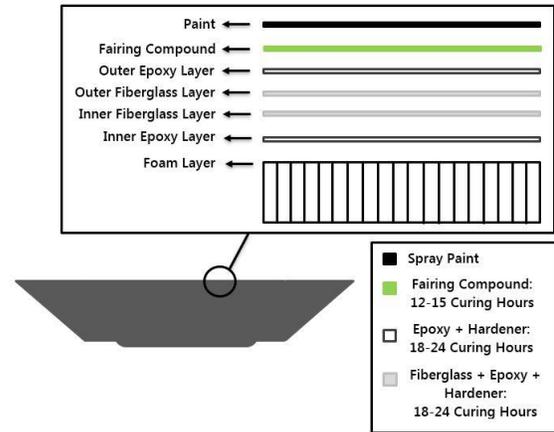


Figure 5: Layering Process

Due to the low weight of foam and fiberglass, as well as the robust nature of the fiberglass-epoxy composite, the boat's buoyancy is overwhelmingly high, reducing the drag on the boat, therefore, allowing for high speeds and quick turning to be attained. Addition of extraneous components will not be an issue with the buoyancy of this boat.

The hydrophones that will be implemented for this competition will be deployable from a dipping arm off the stern side of the central platform, where they will be separated about a foot apart from each other. Once the boat maps out the dock using the camera and rangefinder, it will adjust to face perpendicular to the dock for a short time while it reads the ping. Once the boat is fully adjusted, the docking of the boat will commence.

Experimental Results

The ROS Framework was used to program the entry due to the access to open source material. Most of the high-level code for the ASV is taken from the University of Louisiana at Lafayette's RobotX boat and modified to work with this design's sensor configuration, which simplifies the coding process and saves time. Another benefit of ROS is that nodes can be on separate hardware and still be able to communicate

with each other through a network This allows for the TX2's, the Raspberry Pi, and the base computer to be connected through the same framework, publishing and subscribing to topics. The TX2s are used to take in sensor information, process images and sounds, and plan a path. The Raspberry Pi is used to control less taxing functions like the thrusters, the mode indicator, and the e-kill switch. A sample operation diagram of the boat is shown in Figures 6 and 7. This diagram shows how the ASV communicates with the base computer when it is in teleoperation mode.

Through the ROS Framework, an environment was used to test the coding. Testing in this environment allowed bugs to be found and fixed. Whenever the bugs were fixed, the boat was placed in water and tested in a pool. The boat was proven to have holonomic motion through remote access.

Acknowledgments

The Ragin' Cajun RoboBoat Team would not have been able to succeed without the help of Dr. Joshua Vaughan, Ph.D., and the use of his components and facilities. Likewise, a special thanks is credited to Click Bond, as they graciously provided products for use in assembling the components onto the vessel. Lastly, thank you to L3 ASV (Autonomous Surface Vehicles) as they gave constructive feedback on the boat's design and analysis.

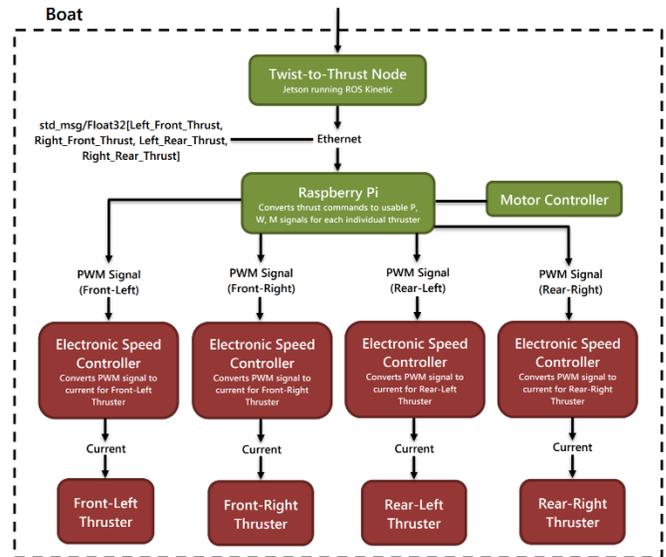


Figure 7: Operation Diagram of Boat

References

[1] Catamaransite.com. "Catamaran Design Formulas." Catamaran Design, www.catamaransite.com/catamaran_hull_design_formulas.html.

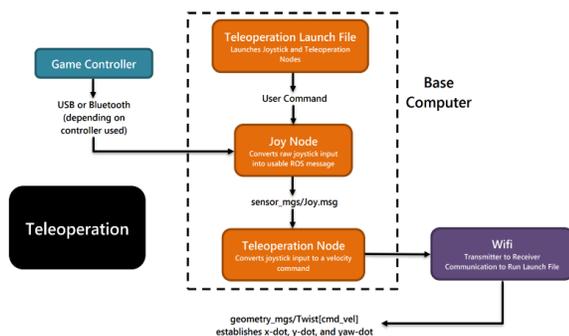


Figure 6: Base Operation Diagram

Appendix A: Component Specifications

| System | Model/Type | Vendor | Specs | Cost (\$) |
|---------------------------------|--------------------------------------|----------------|------------------------------------------------------------------------|------------------------|
| ASV Hull Form/Platform | Fiberglass | Total Boat | 6 Oz. Fiberglass Cloth (38"x 360") | 56.01 |
| | Epoxies and Other Compounds | Total Boat | Traditional Epoxy Kit (152 oz.) and Epoxy Fairing Compound (2 Qt.) | 173.98 |
| | Shaping (Foam) | Amazon | Insulation Foam Blocks (4 Panels) | 118.76 |
| | Control Box | Monoprice | Weatherproof Hard Case- 12182 | 89.99 |
| Waterproof Connectors | | | | |
| Propulsion | T-200 Thrusters | Blue Robotics | | 676.00 |
| | Basic Electronic Speed Controllers | Blue Robotics | | 100.00 |
| Power System | Batteries (6) | Turnigy | 4 Turnigy (5200mAh 4S Li-Po) | 215.84 |
| | | Floureon | 2 Floureon (4500 mAh 3S Li-Po) | 66.58 (Pre-Owned) |
| Motor Controllers | Raspberry Pi (2) | Raspberry Pi | Raspberry Pi 3 Model B+ | 35.00 |
| CPU | Jetson TX2 (2) | NVIDIA | Module and Carrier Boards | 1259.98 (Pre-Owned) |
| GPS | Ultimate GPS Breakout (746) | Adafruit | | 39.95 (Pre-Owned) |
| Lidar | Scanning Rangefinder (UTM-30LX-EW) | Hokuyo | | 4900.00 (Pre-Owned) |
| Teleoperation | Wireless N Access Point (TL-WA901ND) | TP-Link | | 37.99 (Pre-Owned) |
| Compass | | | | |
| Inertial Measurement Unit (IMU) | UM6 | CH Robotics | r2 Ultra-Miniature Orientation Sensor, Serial and USB Expansion Boards | 1260.00 (Pre-Owned) |
| Doppler Velocity Logger (DVL) | | | | |
| Camera | Stereo Camera | Zed | | 449.00 (Pre-Owned) |
| Hydrophones | H2C Hydrophone | Aquarian Audio | | 338.00 (Pre-Owned) |
| | USB Audio Interface | Focusrite | Scarlett 2i2 | 159.99 (Pre-Owned) |